

 **WARNING**
CHOKING HAZARD - Small Parts
Not for children under 3 years.

P-1668

-Installation Instructions-

18" Drop Visor w/ 10-³/₄" Light Holes (Mid & High Roof)

Need help? Call us at (323)-726-0437

Let us know how it went!

-Look us up as Arandatruck-



NOTE: THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION

PLEASE READ AND KEEP FOR FUTURE REFERENCE

ENGLISH pg 1-4



Safety Contest

WARNING

-Please use safety gear when installing any parts on your vehicle-

Recommended Safety Gear:

-Safety Glasses

-Gloves

-Ear plugs (only in loud work environments)

Installation Tools Required



Medium socket wrench & assorted size sockets



Small size phillips screw driver



3/8" Wrench for bolt kit



Clear silicone



Window cleaner & micro fiber towel

Recommended Safety Gear: Safety Glasses, Gloves, Ear plugs (only in loud work environments)

Hardware Identification

① SAE Flat Washer / S.S / 1/4"



QTY: 20

② Carriage Bolts S.S / 10-24 x 3/4"



QTY: 16

③ Nylon Lock Nuts / Zinc / 10 - 24

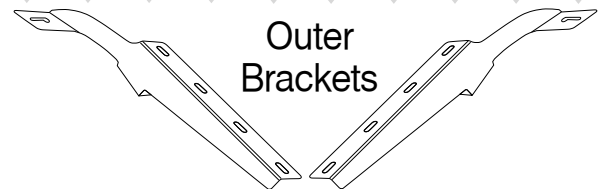


QTY: 20

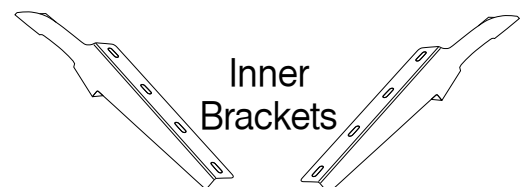
④ Phil Truss Machine Scr / S.S / 10 - 24 x 1/2"



QTY: 4



Outer Brackets



Inner Brackets

Installation Description

Important

- Prepare all the tools before you install anything.
- Save all screws and washers
- **DO NOT lean against you're windshield, you will crack it.**
- DO NOT remove all the plastic from the visor
- Wear gloves and safety glasses.

Steps:

1) Remove your current visor if you have one:

a) Note: You will need to reuse the bolts which go on the side of the cab at the ends of the visor and the ones for the brackets.

b) Remove the visor, brackets and CB Antenna RH Mount

2) Assemble the visor with all of the mounting brackets. Tighten the machine screws finger tight. Fully tighten the center, joining the two visor pieces.

3) Using two people to place the visor into position and screw the four bolts into both ends or however many the side visor has.

4) With one person holding the center of the visor, the other person will check alignment. Use the brackets as templates to line up the holes. The holes should line up with the original bracket holes from your older visor.

5) Remove the visor.

6) Install the mounting bracket per side.

a) Note: Fill in the holes with little silicone.


7) Remove PVC from around the mounting holes for the brackets and not the whole visor. Helps with preventing scratching and easier up clean.

8) Install the driver's side portion of the visor first.

a) Finger-tighten the "side of cab bolts" at the ends of the visor. Remember to put on the CB Antenna RH Mount before hand

b) Place a machine screw into the outside bracket to temporarily hold it in position with a washer and nylock nut.

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9) Repeat Step 8 with the passenger side.

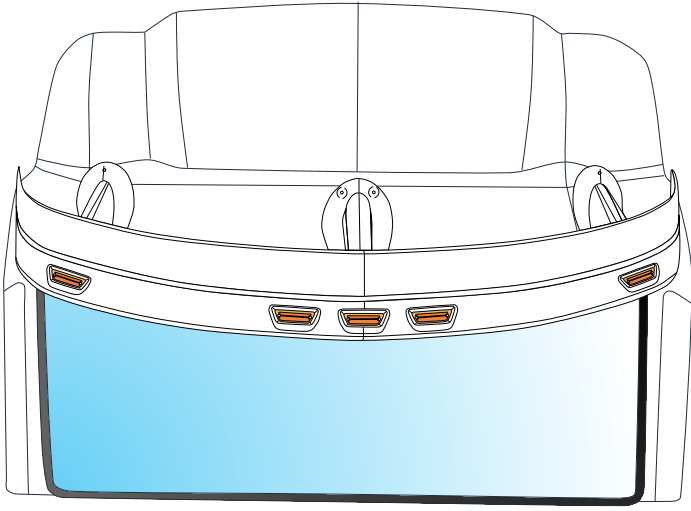
10) The visor is made to fit very snug and you might need to place a small screwdriver in the holes to help align the middle holes.

11) Once the visor is in alignment, tighten the screws with the washers & nylock nuts.

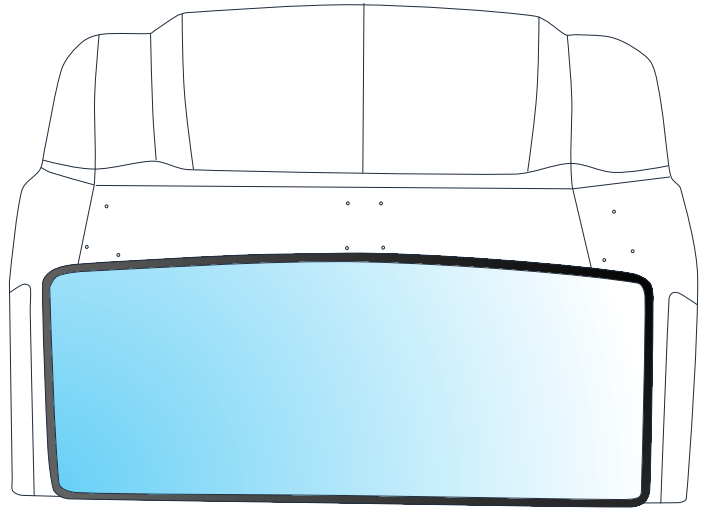
12) Tighten all remaining bolts and machine screws. Don't forget to fully tighten the side screws last.

13) Wipe away fingerprints using window cleaner and paper towels.

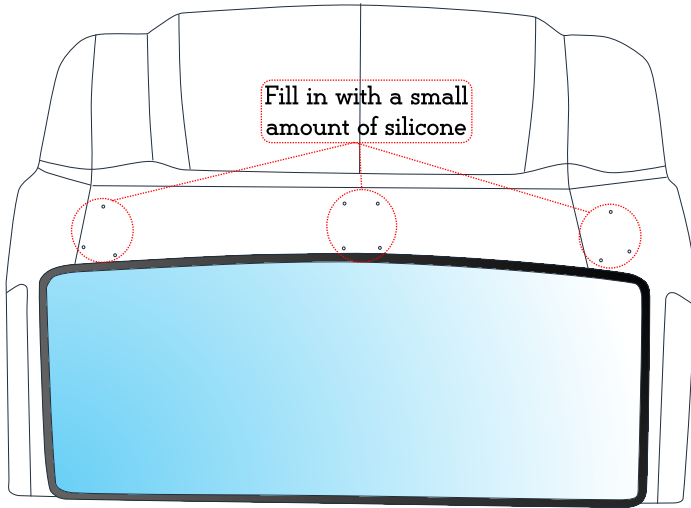
Step 1:



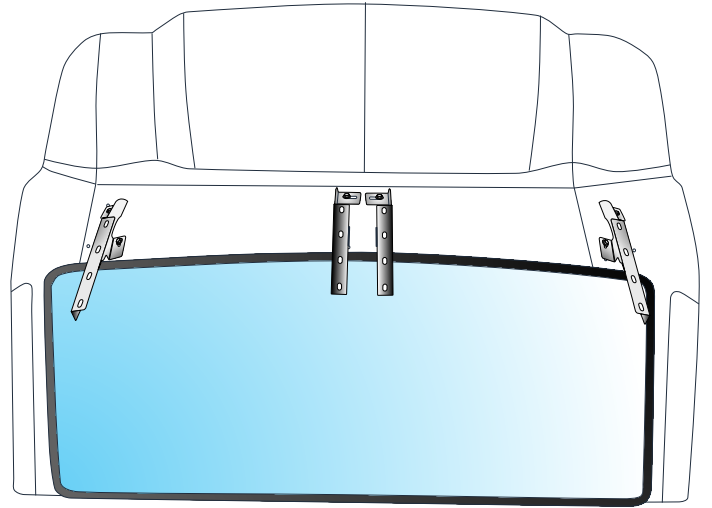
Step 2:



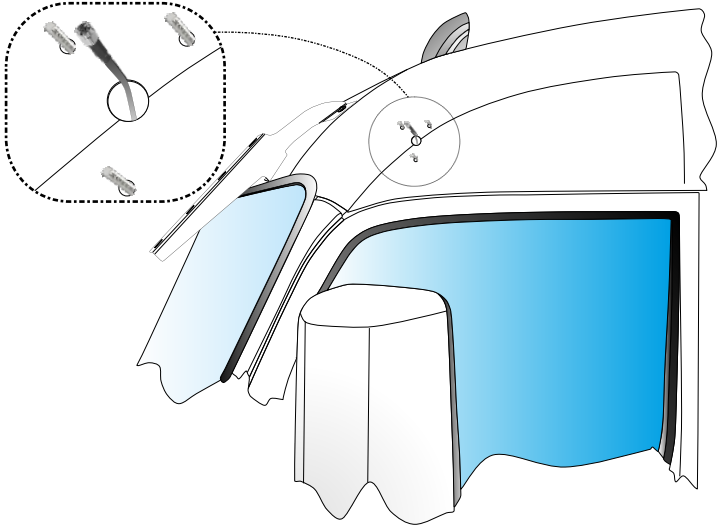
Step 3:



Step 4:



Step 5:



Step 6:

